**Routing Table**

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
| OP\_PROD\_WC | OPERATIONNO | PRODUCTNO | WC\_ID | OPER\_DESC | SETUP\_TIME | STD\_OPER\_TIME |
| 072Z212512 | 070 | Z212 | 512 | CUT RAW | 0.10 | 0.50 |
| 040K191413 | 040 | K191 | 413 | CUT BACK | 0.30 | 0.10 |
| 020M202339 | 020 | M202 | 339 | CUT FRONT | 0.20 | 0.15 |
| 070Y919339 | 070 | Y919 | 339 | CUT SIDES | 0.40 | 0.10 |
| 010K520338 | 010 | K520 | 338 | CUT TOP | 0.30 | 0.65 |
| 050L162455 | 050 | L162 | 455 | CUT BOTTOM | 0.10 | 0.05 |
| 090N320556 | 090 | N320 | 556 | SANDERS | 0.40 | 0.85 |
| 060G201623 | 060 | G201 | 623 | CLEANING | 0.20 | 0.35 |
| 080T500987 | 080 | T500 | 987 | ASSEMBLY | 0.10 | 0.20 |
| 030C870012 | 030 | C870 | 012 | FINISHING | 0.40 | 0.50 |